

SHADOW
RODS LLC

XL27



***The XL27-
designed to fit '32 frames
... and you!***

Made in the U.S.A.

We manufacture our XL27 with comfort in mind! The two XL27 body styles have been designed larger than an original 1927 with the overall interior cockpit similar to a 1932 roadster.

Try it on for size!



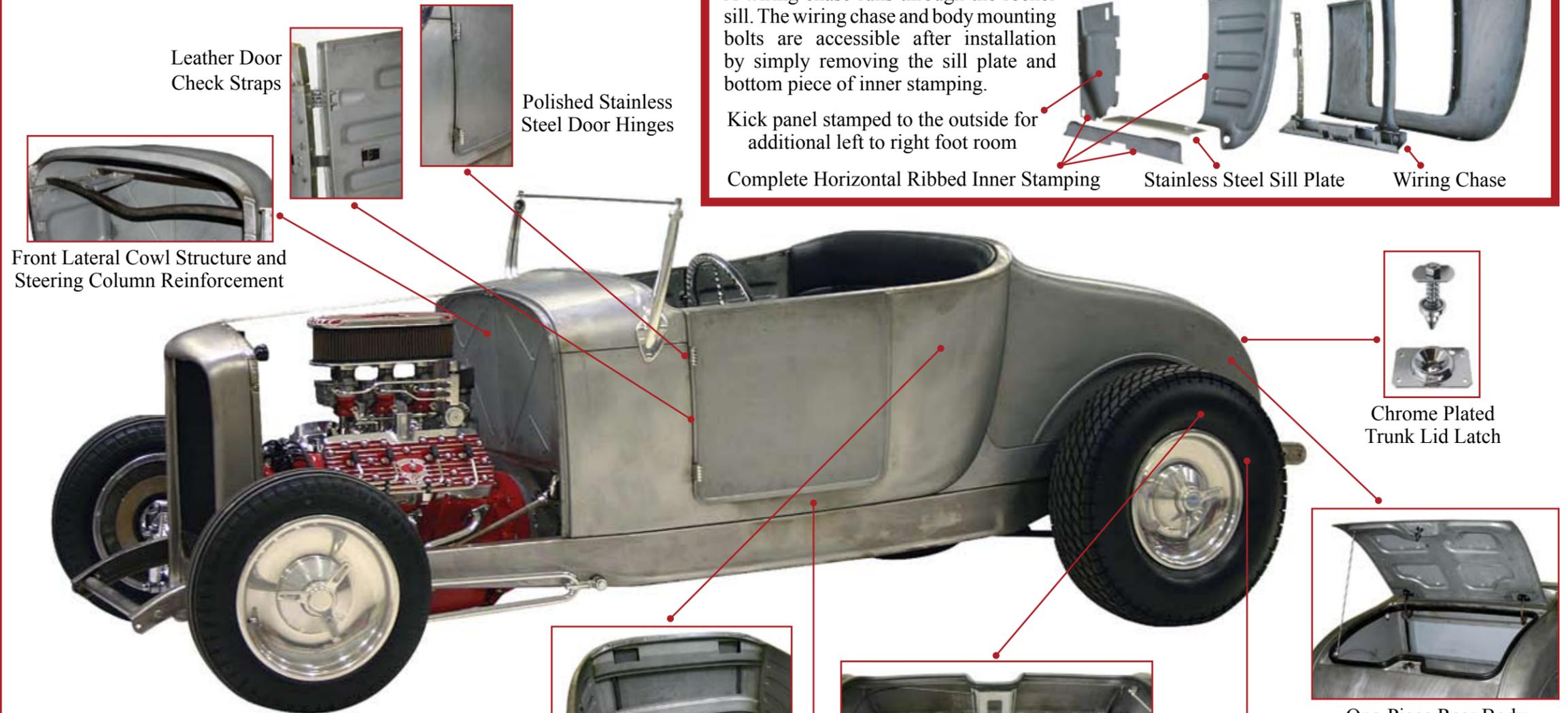
**Roadster Pick-up/
Lakes Modified**



**XL27 Body
with Trunk**

- Bodies features a Class-“A” finish, unlike any in the industry.
- Made larger overall: 3" taller, 2" wider, and 4" longer doors.
- 19 gauge galvanized die-stamped steel body.
- Redesigned to fit '32 frames, original and aftermarket.

XL27 Structure and Standard Features



Leather Door Check Straps

Polished Stainless Steel Door Hinges

Front Lateral Cowl Structure and Steering Column Reinforcement

Side Body Sub-Assembly

The sides of the XL27 body are constructed with three layers for increased strength and overall stability. A wiring chase runs through the rocker sill. The wiring chase and body mounting bolts are accessible after installation by simply removing the sill plate and bottom piece of inner stamping.

Kick panel stamped to the outside for additional left to right foot room

Complete Horizontal Ribbed Inner Stamping

Door Jamb, Rocker Sill, and Pillar Reinforcement

Outer Body Stamping

Stainless Steel Sill Plate

Wiring Chase

Chrome Plated Trunk Lid Latch

One-Piece Rear Body Upper Structure and Trunk Water Management System

Also includes:

- 11 gauge lateral body structure and seat reinforcements
- Die-stamped inner body structural reinforcements
- Trunk weather seal & leather door check straps
- Die-stamped one-piece '32 style dash panel
- Firewall and all floors
- Bear claw door latch
- Truck lid latch

**Dealer Inquiries
Welcome!**



Cross Body Reinforcement Beams and Seating Support



Gas Tank Access Panels



Stainless Steel Sill Plates

Die-Stamped Lower Valance – Choice Of Smooth or Modified To Accommodate '32 Tank



Smooth



Modified

Optional Features



1932 Style Flush-Mounted
Cowl Vent Assembly



Windshield Stanchions
and Frames



Standard

Dropped Front Floor

The XL27 has an optional dropped floor, lowering the floor 1 1/2", increasing leg room for improved comfort.



1 1/2" Drop

Additional Products

1932 Ford Frame Rails

Two-piece die-stamped 11 gauge steel rail is fitted with a die-stamped reinforcement, allowing a 1/8" root opening to provide for a complete penetration weld. This is the same procedure used to alter semi frames. This allows for optional revised rear sections for Roadster Pick-up or Lakes Modified versions. Cowl mounting feature is die-stamped into the frame. Frame kits can be shipped via UPS.



Cowl Mounting Feature
Stamped Into Frame

*Watch for
exciting updates!*

Model A Style Front Cross Member

One-piece die-stamped 7 gauge steel front cross member has six degrees of caster built in.



Boxing Plates

Boxing plates are 10 gauge steel.



Weld-In Cowl Vent
Patch Assembly



1932 Ford Coupe
Reproduction
Polished Stainless
Ashtray



Stainless Fan
Shroud fits
1930-39 Ford



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